

Exhibit B



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Bruhnke et al.

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(54) **DRY WALL EXTRUSION GRILLE**

USPC 454/330
See application file for complete search history.

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patent is extended or adjusted under 35
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This patent is subject to a terminal dis-
claimer.

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F24F 7/00 (2006.01)

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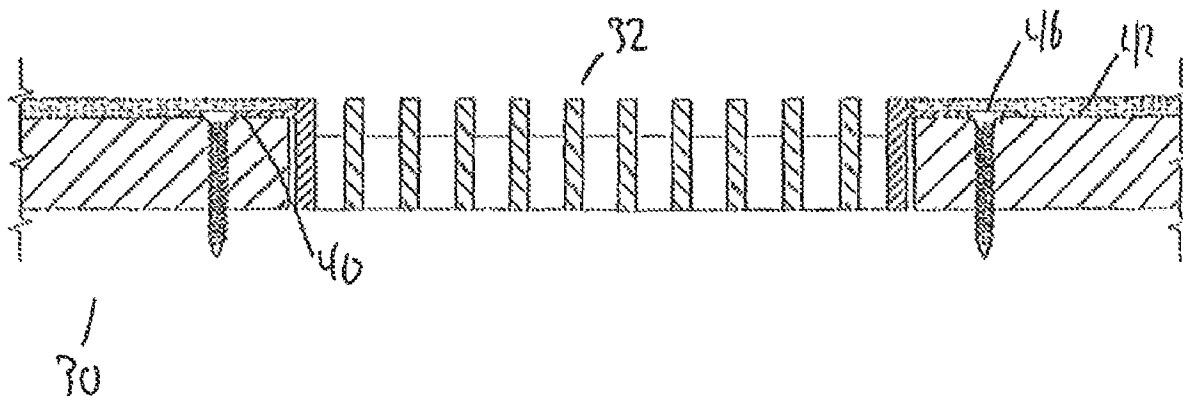
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(57) **ABSTRACT**

A dry wall extrusion grille comprising a frame, a linear bar
grille, indented slots, and a flexible mounting flange.

16 Claims, 8 Drawing Sheets



US 10,871,305 B2

Page 2

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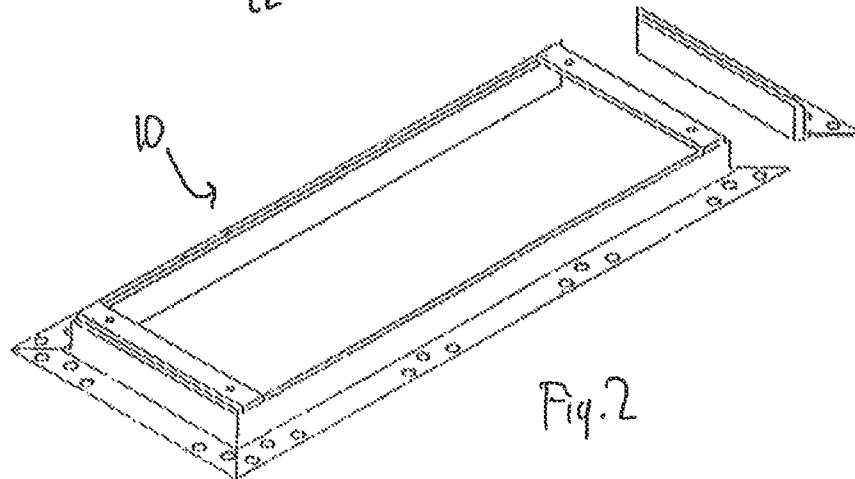
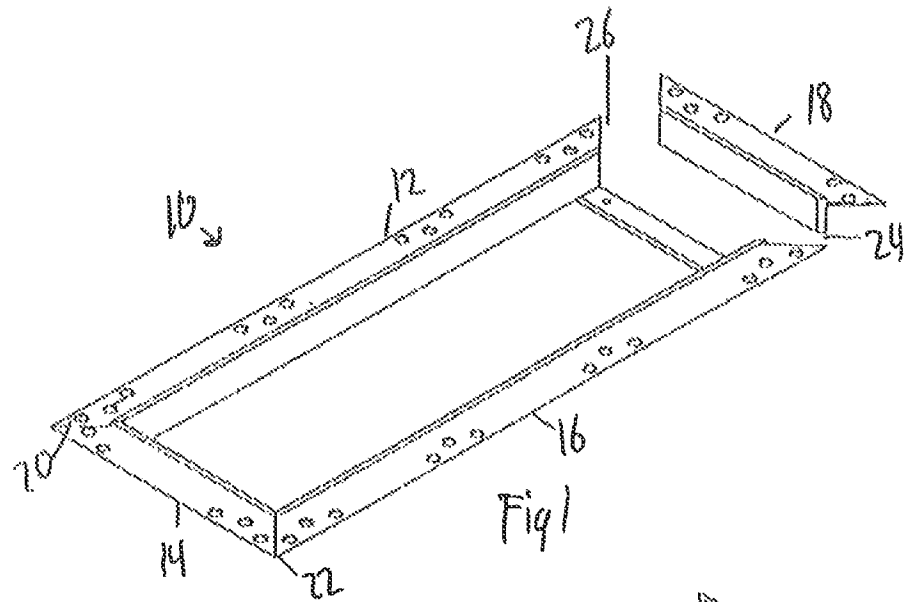
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U.S. Patent

Dec. 22, 2020

Sheet 1 of 8

US 10,871,305 B2

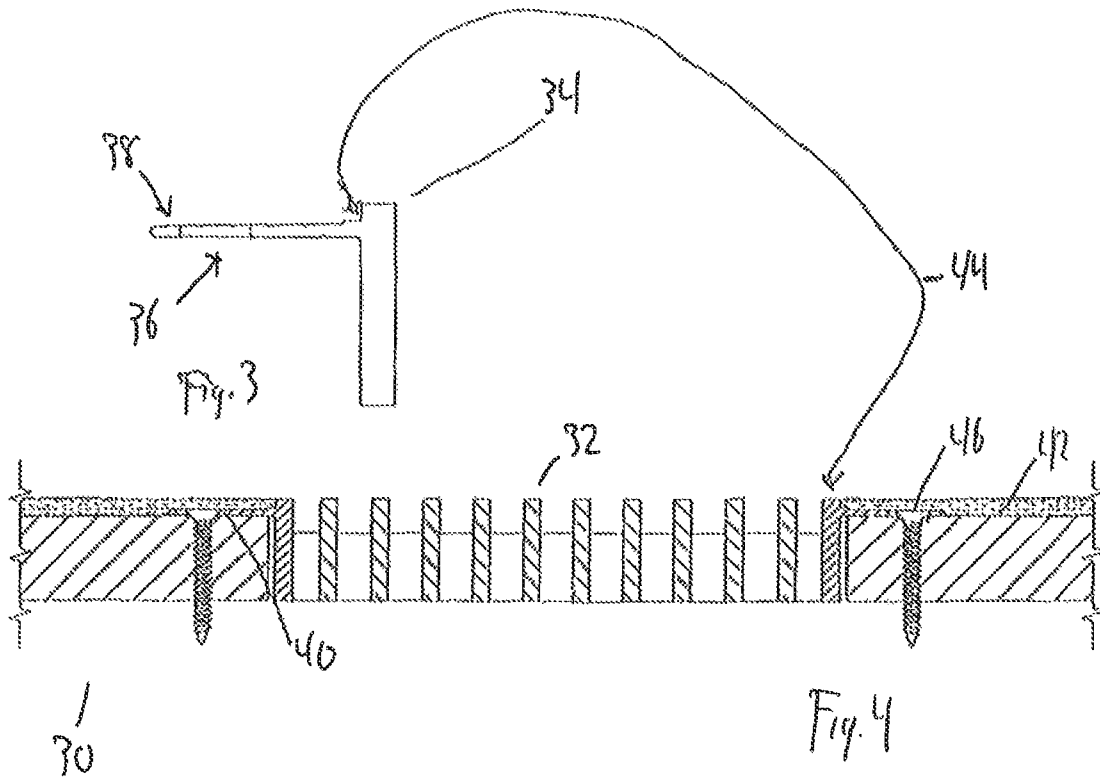


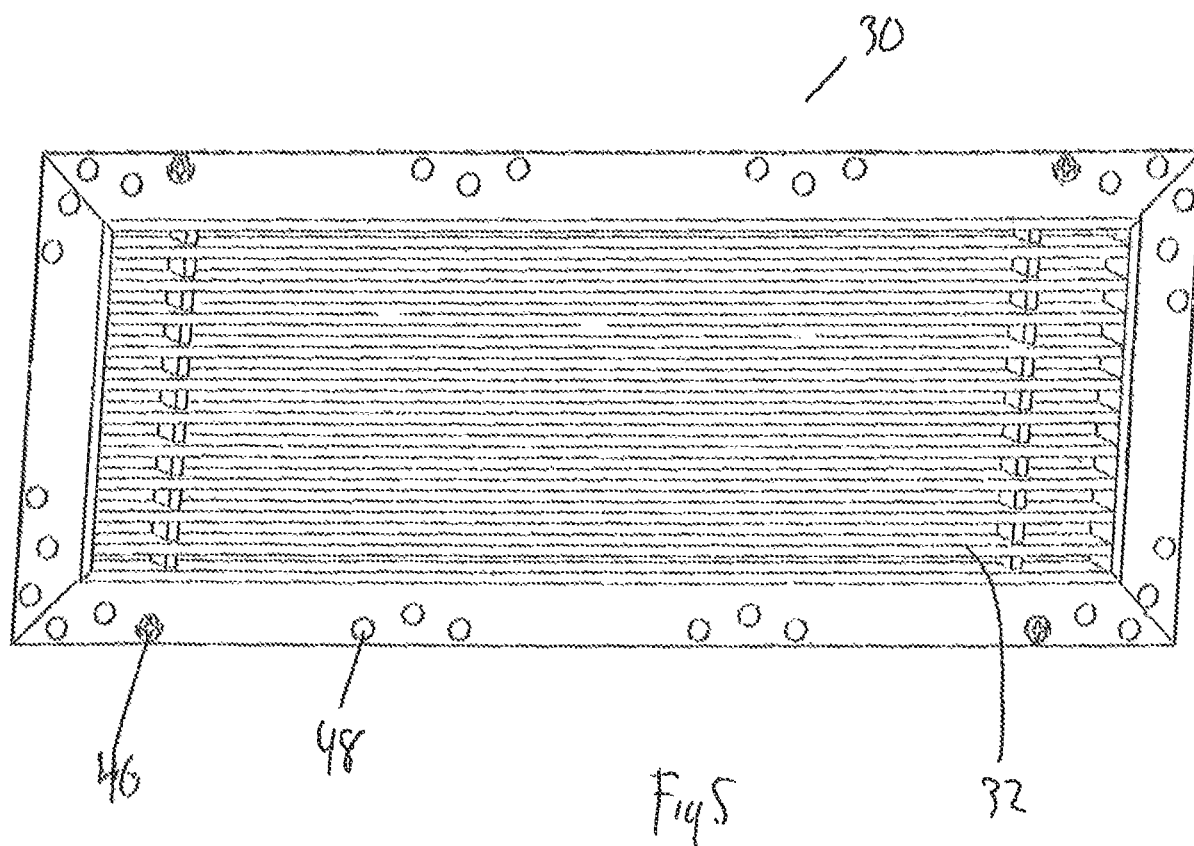
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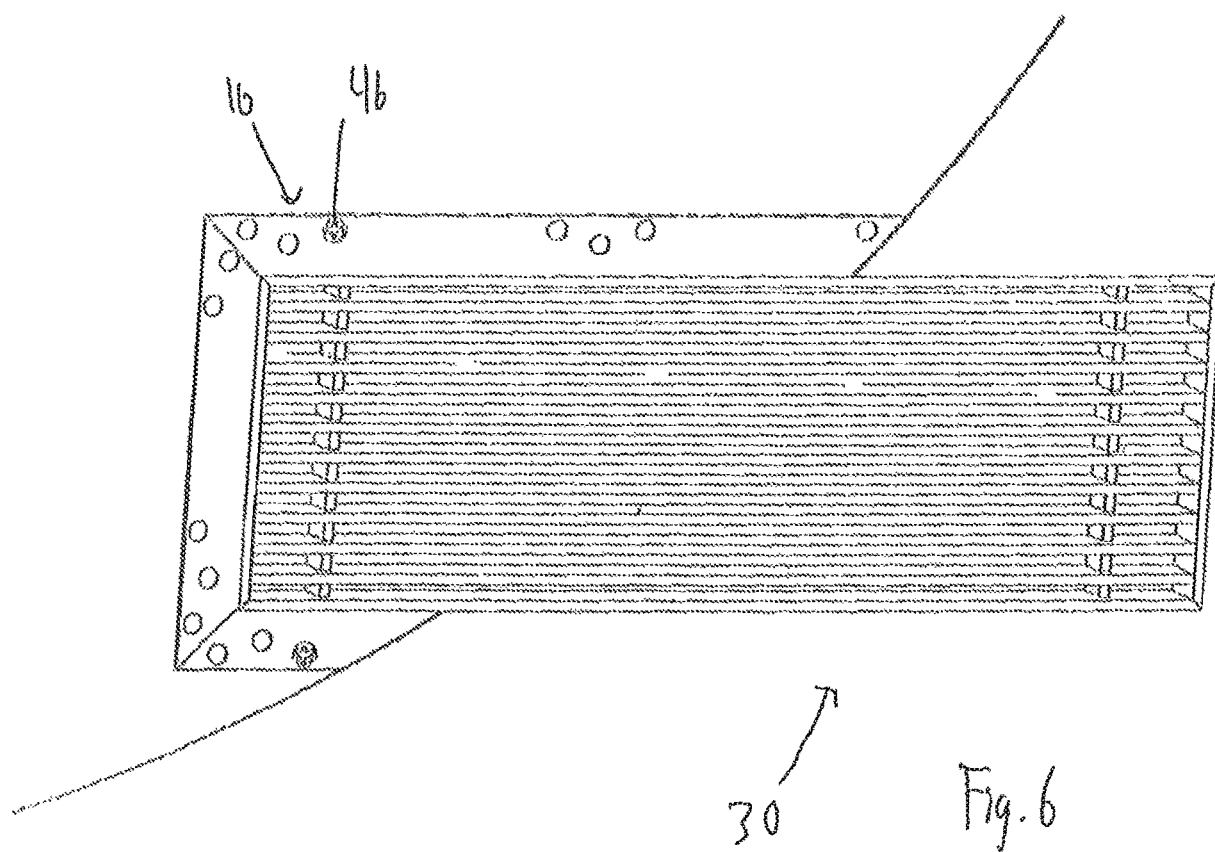
Dec. 22, 2020

Sheet 2 of 8

US 10,871,305 B2







U.S. Patent

Dec. 22, 2020

Sheet 5 of 8

US 10,871,305 B2

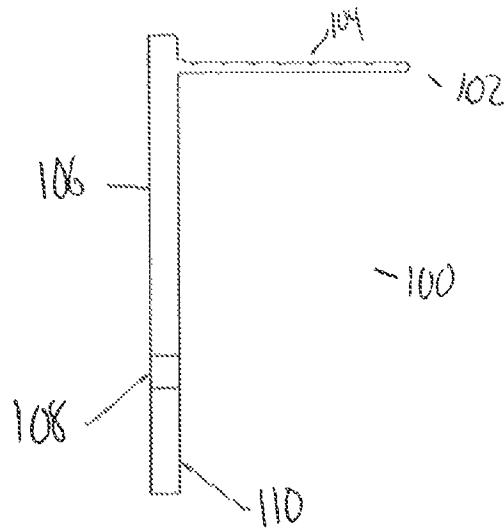


Fig. 7

U.S. Patent

Dec. 22, 2020

Sheet 6 of 8

US 10,871,305 B2

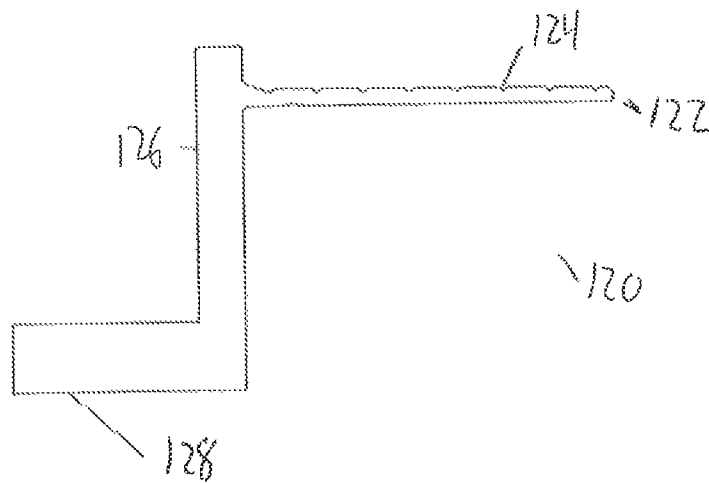


Fig. 8

U.S. Patent

Dec. 22, 2020

Sheet 7 of 8

US 10,871,305 B2

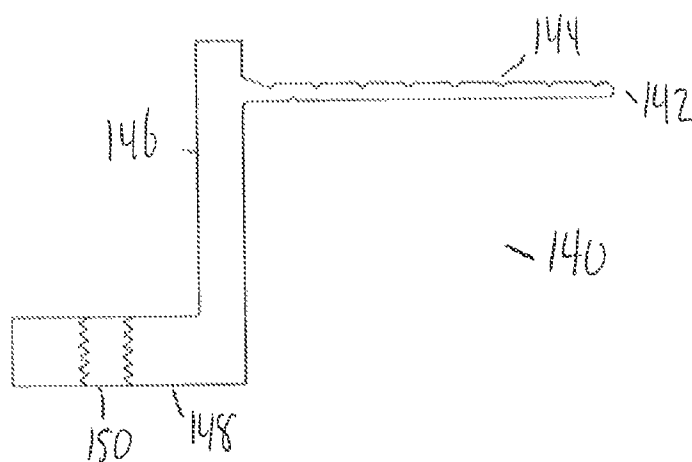


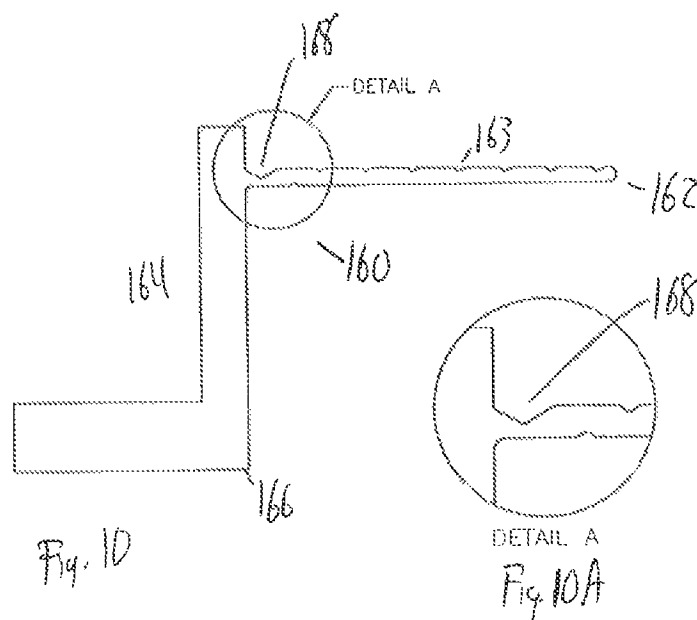
Fig 9

U.S. Patent

Dec. 22, 2020

Sheet 8 of 8

US 10,871,305 B2



US 10,871,305 B2

1

DRY WALL EXTRUSION GRILLE**RELATED APPLICATIONS**

The present application is a continuation in part of Ser. 5
No. 13/999,038 filed Jan. 6, 2014.

FIELD OF THE INVENTION

The present invention relates to a dry wall extrusion grille 10
comprising a frame, a linear bar grille, indented slots, and a
flexible mounting flange.

BACKGROUND OF THE INVENTION

U.S. Pat. No. 5,082,083 relates to a structure wall
mounted speaker assembly. The woofer of the speaker is
mounted in the assembly wall frame and the tweeter is both
mounted in and self-contained within the assembly wall
frame. The installation requires only that a circular opening
be cut in the wall to enable the rear portion of the woofer to
extend through the dry wall or sheetrock and two simple
holes drilled in the wall to accommodate the support bolts to
retain the wall mounted speaker assembly on the wall.

U.S. Pat. No. 7,140,960 relates to duct systems, registers
and ductwork components used with floor or ceiling regis-
ters employed in warm air heating, ventilating and air
conditioning systems, and improvements for mounting and
installing components of the duct system, including register
boots, mud rings and register grilles, in the walls, floors or
ceilings of buildings components, mud ring, register grille
and wall, floor or ceiling opening, which reduces costs.

U.S. Pat. No. 7,771,259 relates to a flush mounted frame
for an access panel or register. The frame is mounted to a
wall, ceiling or floor surface, is made by joining linear frame
sections each providing interconnected elements formed by
an extrusion process. A first planar element is spaced apart
from a second planar element and positioned for abutting a
common surface. A first channel element is formed between
the first and second planar elements. A third planar element
is positioned normal to the first and second planar elements
and terminates with a rib directed toward the first planar
element. When mounted onto studs in a building structure,
wall putty or mud may be placed into a space between the
wall panels and the third planar element, the mud is captured
in place forming a smooth interface between the frame
assembly and the surrounding wall surfaces.

SUMMARY OF THE INVENTION

The present invention relates to a dry wall extrusion grille.

The dry wall extrusion grille comprises a frame, a linear
bar grille, indented slots, a flexible mounting flange.

It is an object of the present invention for the indented 55
slots to capture joint compound or plaster.

It is an object of the present invention for the flexible
mounting flange to be used for fastening to a wall or ceiling
with pre-perforated through holes.

It is an object of the present invention for the dry wall 60
extrusion grille to further comprise sheet rock screws.

It is an object of the present invention for a common sheet
rock screw to be threaded into the wall material.

It is an object of the present invention for the frame to be
constructed of four mitered pieces. It is an object of the 65
present invention for the four mitered pieces to be welded
together. It is an object of the present invention for the

2

mitered corners of the flexible mounting flange to be spot
welded for additional strength.

It is an object of the present invention for the frame to be
installed with a sheet rock screw before plaster or a joint
compound is applied.

It is an object of the present invention for the dry wall
extrusion grille to be installed to a wall with four sheet rock
screws.

It is an object of the present invention for the extrusion
grille to have pre-perforated mounting through holes pro-
viding many mounting options to address multiple field
conditions.

It is an object of the present invention for the extrusion
grille to be a fully welded construction that provides excep-
tional strength for mounting in both walls and ceilings

It is an object of the present invention for the extrusion
grille to have multiple, pre-punched mounting holes for
fastening in a wide range of wall conditions and materials.

It is an object of the present invention for the extrusion
grille to have multiple, pre-punched mounting holes for
attachment to underlying studs (support beams) for a wide
range of center to centers.

It is an object of the present invention for the extrusion
grille to have pre-punched holes accurately sized for stan-
dard wall board/sheet rock screws so no special hardware or
tools are required.

It is an object of the present invention for the extrusion
grille to have multiple indented slots along the mounting
flange having a flexible edge to provide capture points for
joint compound or plaster.

It is an object of the present for the extrusion grille's
flexible mounting flange or edge to fasten the grille to
uneven wall surfaces.

It is an object of the present invention for the inside of the
extrusion grille frame to extend $\frac{3}{4}$ " deep into the opening so
that the extrusion grille is installed in a wall board or plaster
ranging from about $\frac{1}{4}$ " thru about $\frac{3}{4}$ " thick.

It is an object of the present invention for the extrusion
grille to allow an installer to cut a very rough hole in a wall
and slip the extrusion grille frame into the opening. With the
design of the present invention there is no routing or
recessed cut that is necessary. With the design of the present
invention there is no blocking or added wood necessary for
attachment to wall.

It is an object of the present invention for the extrusion
grille to provide exceptional strength using aluminum mate-
rial—thus enabling safe use in ceiling applications.

It is an object of the present invention for the extrusion
grille to be used with a fixed core (core welded directly to
the frame or removable core for access to either controls,
dampers or filtration behind the grille).

It is an object of the present invention for the extrusion
grille to be used specifically for linear bar grilles, and not
used with perforated grilles or registers.

It is an object of the present invention for the extrusion
grille to be mounted, so that the entire frame and grille are
flush to the wall providing a seamless installation—which
makes field painting much easier—also makes future clean-
ing of the grille simpler as can be done with simply the wipe
of a rag.

It is an object of the present invention for the extrusion
grille to be mounted in only one way, so that it cannot be
installed backward.

It is an object of the present invention for the extrusion
grille to require four pieces for construction, providing faster
assembly and lower cost.

US 10,871,305 B2

3

It is an object of the present invention for the extrusion grille to have a special angled edge that provides a step for a standard spackle knife to rest when a plaster or joint compound is being applied. This creates a crisp, clean line set up for the application of the final skim coat of plaster (joint compound).

It is an object of the present invention for the drywall extrusion grille frame to be extended. The average height of the frame is approximately $\frac{3}{4}$ ". It is an object of the present invention for the frame to be extended at least $\frac{3}{4}$ ". It is an object of the present invention for the extended frame to have attached to it dampers or filter clips.

It is an object of the present invention for the dry wall extrusion grille to include mounting strips attached to the bottom of the frame. It is an object of the present invention for the mounting strips to be attached to the frame via welding. It is an object of the present invention for the mounting strips to be made as an integral part of the frame in a one piece extrusion.

It is an object of the present invention to provide multiple methods of attaching the linear bar grille to the frame with an attachment device. It is an object of the present invention for the attachment device to include mechanical fasteners, threaded inserts in the mounting strip to be used with mechanical fasteners, or a projection on the frame or mounting strip for use with spring steel clips.

It is an object of the present invention for the dry wall extrusion grille to have various style and depth angled edges to capture plaster or joint compound.

BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a top view of the frame of the present invention.

FIG. 2 is a bottom view of the frame of the present invention.

FIG. 3 is side view of the flexible edge of the present invention.

FIG. 4 is a cross sectional view of the extrusion grille of the present invention.

FIG. 5 is a front view of the extrusion grille of the present invention.

FIG. 6 is a front view of the extrusion grille of the present invention.

FIG. 7 is a side view of a flexible edge of the present invention.

FIG. 8 is a side view of a flexible edge of the present invention.

FIG. 9 is a side view of a flexible edge of the present invention.

FIG. 10 is a side view of a flexible edge of the present invention.

FIG. 10A is an exploded view of a section of the flexible edge of FIG. 10.

DETAILED DESCRIPTION OF THE INVENTION

FIG. 1 shows the frame 10 comprising four mitered pieces 12, 14, 16 and 18, which are welded at 20, 22, 24, and 26. FIG. 2 shows the bottom view of frame 10 of FIG. 1.

FIGS. 3 and 4 show the extrusion grille 30, which comprises a linear bar grille 32. The extrusion grille 30 has an aluminum profile 34, a flexible edge 36, that is used for fastening to a wall or ceiling with perforated through holes 40. The extrusion grille 30 further comprises indented slots 38 used to capture joint compound or plaster 42.

4

Extrusion grille 30 further comprises a special angled edge 44 to create a step for a spackling knife to use as a straight edge. A common sheet rock screw 46 is threaded into the wall material.

FIG. 5 shows the extrusion grille 30 having the linear bar grille, a standard sheet rock screw 46, and pre-perforated mounting through holes 48 that provide many mounting options to address multiple field conditions.

FIG. 6 shows the extrusion grille 30 installed after the plaster or joint compound is applied. The frame 10 is installed with the sheet rock screw 46 before plaster or joint compound is applied.

FIG. 7 shows a dry wall extrusion grille 100 having a flexible edge 102. The flexible edge 102 has indented slots 104 used to capture joint compound or plaster. The frame 106 is extended by the length 110 to assist in attaching dampers or filters. The frame 106 further comprises a thru-hole 108. In a preferred embodiment, the extended length 110 is extended more than $\frac{3}{4}$ " down.

FIG. 8 shows a dry wall extrusion grille 120 having a flexible edge 122. The flexible edge 122 has indented slots 124 used to capture joint compound or plaster. The frame 126 includes mounting strips 128 that are attached to the bottom of the frame 126 via welding or they can be made as an integral part of the frame 126 in a one piece extrusion.

FIG. 9 shows a dry wall extrusion grille 140 having a flexible edge 142. The flexible edge 142 has indented slots 144 used to capture joint compound or plaster. The frame 146 includes mounting strips 148 that are attached to the bottom of the frame 146. Multiple methods of attaching the linear bar grille to the frame 146 with an attachment device 150, that can include mechanical fasteners, threaded inserts in the mounting strip 148 to be used with mechanical fasteners, a projection on the frame 146 or mounting strip 148 for use with spring steel clips.

FIG. 10 shows the dry wall extrusion grille 160 having a flexible edge 162. The flexible edge has indented slots 163 used to capture joint compound or plaster. The frame 164 includes mounting strips 166 that are attached to the bottom of the frame 164. The dry wall extrusion grille can have various style and depth angled edges 168 to capture plaster or joint compound.

FIG. 10A is an exploded view from a section of FIG. 10, showing the various style and angled edges 168 to capture plaster or joint compound.

The invention claimed is:

1. A dry wall extrusion grille comprising:

a frame;

a linear bar grille located in said frame comprised of vanes and cross members that direct a flow of air;

indented slots;

through holes;

a flexible mounting flange located between a top and bottom edge of the frame extending outwardly from said frame;

said indented slots defined as small recesses in said flexible mounting flange that receive plaster, joint compound or mud;

wherein said extrusion grille is used with a fixed core, a core welded directly to said frame, or a removable core.

2. The extrusion grille of claim 1 wherein said flexible mounting flange is fastened to a wall or ceiling with said through holes being pre-perforated.

3. The extrusion grille of claim 2 further comprising dry wall screws.

US 10,871,305 B2

5

4. The extrusion grille of claim 3 wherein said frame is installed with said dry wall screws before plaster or a joint compound is applied.

5. The extrusion grille of claim 1 wherein said frame is constructed of mitered pieces.

6. The extrusion grille of claim 5 wherein said mitered pieces are welded together.

7. The extrusion grille of claim 1 wherein said extrusion grille is a fully welded construction.

8. The extrusion grille of claim 1 wherein an inside of said extrusion grille frame extends about $\frac{3}{4}$ " deep into an opening so that said extrusion grille is installed in a wall board or plaster ranging from about $\frac{1}{4}$ " thru about $\frac{3}{4}$ " thick.

9. The extrusion grille of claim 1 wherein said extrusion grille is mounted, so that said entire frame and grille are flush to a wall providing a seamless installation.

10. A dry wall extrusion grille comprising:
a frame;

a linear bar grille located in said frame comprised of vanes and cross members that direct a flow of air;
through holes located in a flexible mounting flange;
indented slots;

said flexible mounting flange located between a top and bottom edge of the frame extending outwardly from said frame;

said indented slots defined as small recesses in said flexible mounting flange that receive plaster, joint compound or mud;

said frame being extended to at least $\frac{3}{4}$ ".

6

11. A dry wall extrusion grille comprising;
a frame;

a linear bar grille located in said frame comprised of vanes and cross members that direct a flow of air;
through holes located in a flexible mounting flange;

indented slots;

said flexible mounting flange located between a top and bottom edge of the frame extending outwardly from said frame;

said indented slots defined as small recesses in said flexible mounting flange that receive plaster, joint compound or mud;

mounting strips attached to a bottom of said frame.

12. The extrusion grille of claim 11 wherein said mounting strips are attached to said frame via welding.

13. The extrusion grille of claim 11 wherein said mounting strips are made as an integral part of said frame in one piece extrusion.

14. The extrusion grille of claim 11 further comprising an attachment device for attaching said linear bar grille to said frame.

15. The extrusion grille of claim 14 wherein said attachment device includes mechanical fasteners, threaded inserts in said mounting strips to be used with mechanical fasteners, or a projection on the frame or said mounting strips for use with spring steel clips.

16. The extrusion grille of claim 11 further comprising angled edges to capture plaster or joint compound.

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